

### Tools Required

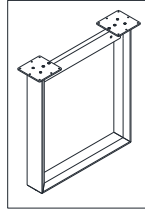
- #2 and #3 Phillips Head 
- Drill 

### Kit Content: Base Kit

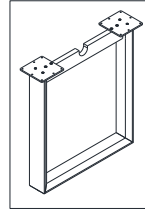
1. End base unit
2. Mid base unit
3. Stretcher rails
4. Glides
5. Cam screws
6. Cam lock nuts
7. Mounting plate screws (Top Assembly)  
#10 x 1" pan head screw
8. Stretcher rail screws for Top (Top Assembly)  
#8 x 1-1/2" pan head screw

### Bevel Base - Installation Notes

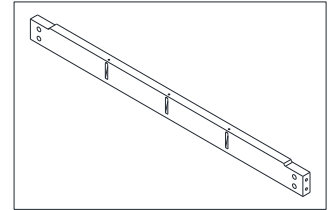
1. **Stretcher Rail Orientation:** Position the **Stretcher rails (3)** so that the screw holes are facing inward and upward within the table structure.
2. **Glide Installation:** Insert **Glides (4)** into the bottom of each **End base (1)** and **Mid base (2)** before attaching the **Stretcher rails (3)**. This will ensure stability and floor protection.
3. **End Base Orientation:** Align the **End bases (1)** facing toward the center of the table with the **Cam screws (5)** facing inward.



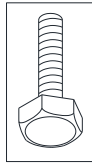
(1) End base unit



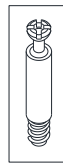
(2) Mid base unit



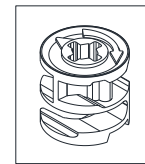
(3) Stretcher rails



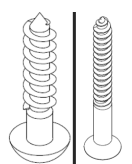
(4) Glides



(5) Cam screws

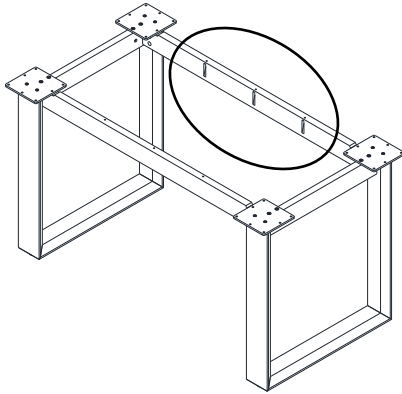


(6) Cam lock nuts

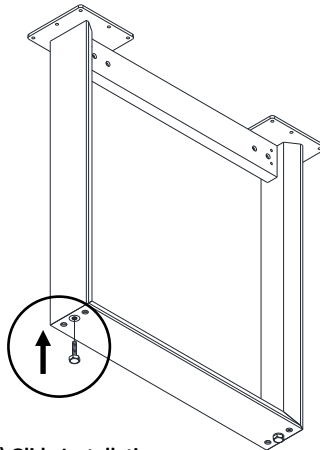


(7,8) Screws

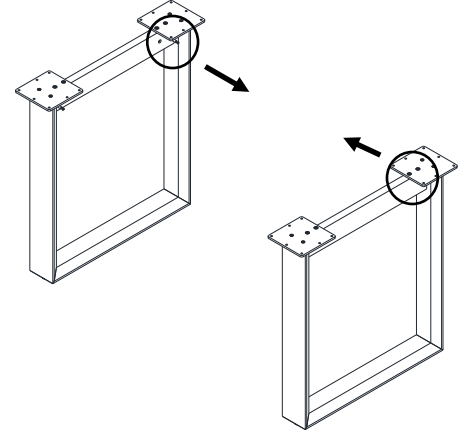
### Installation Notes



(1) Stretcher Rail Orientation

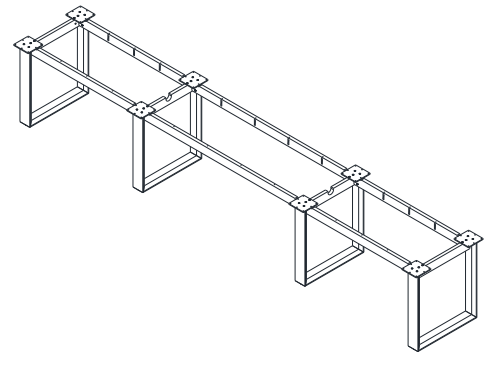
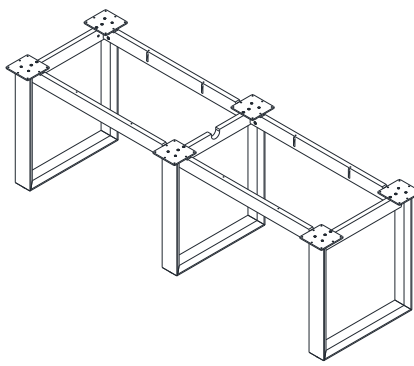
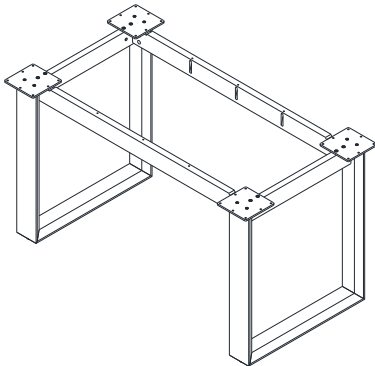


(2) Glide Installation



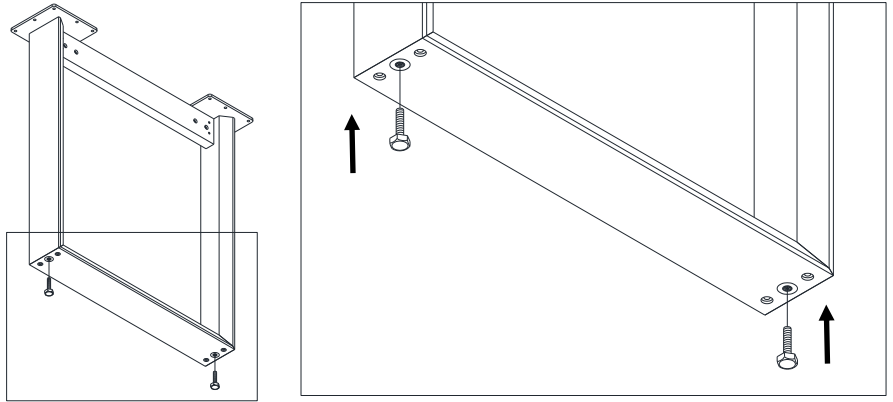
(3) End Base Orientation

### Bevel Base: 2 Base — 3 Base — 4 Base

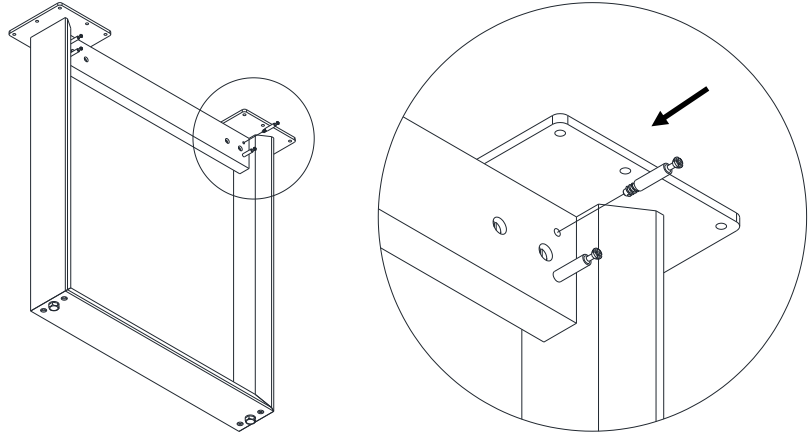


## **Bevel Base — 2 Base Kit**

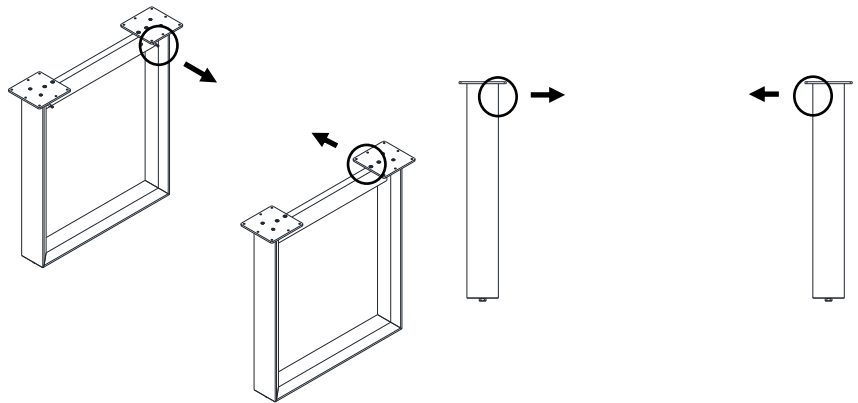
1. Insert **Glides (4)** into bottom of each base and fasten to desired height.



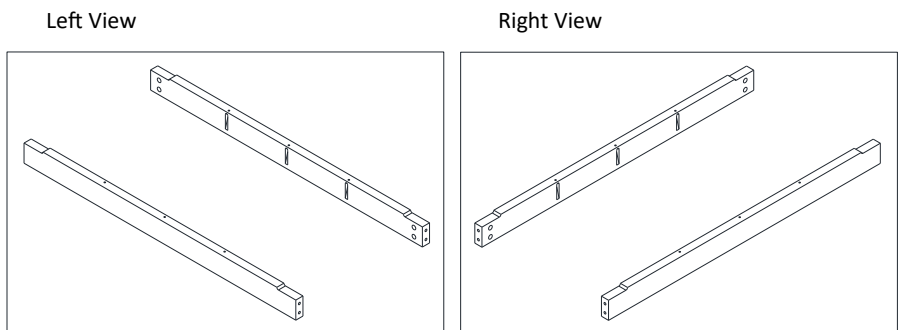
2. Insert **Cam screws (5)** into the top of each base.



3. Align the **End bases (1)** facing toward the center of the table with the **Cam screws (5)** facing inward.

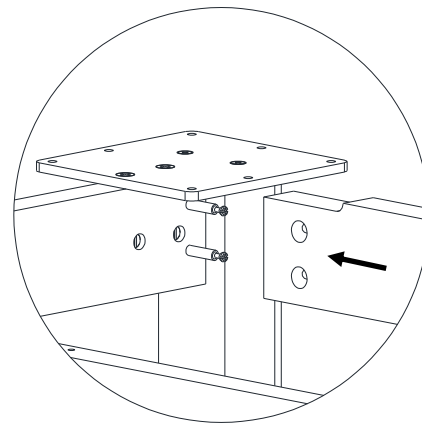
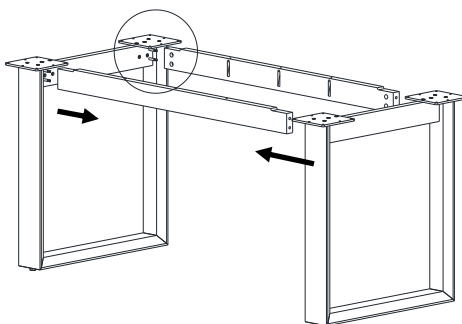


4. Position the **Stretcher rails (3)** so that the screw holes are facing inward and upward within the table structure.

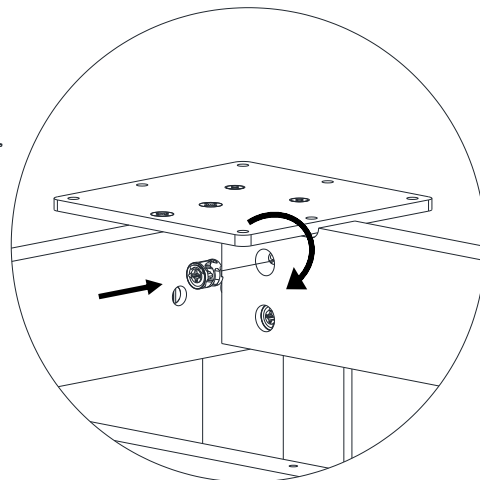
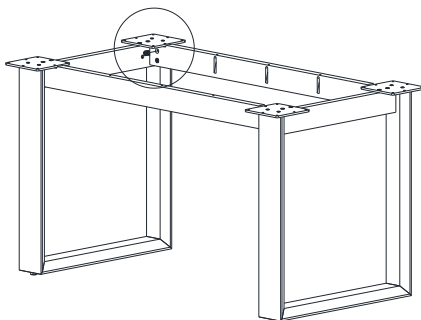


## Bevel Base — 2 Base Kit Continued...

5. Insert the **Cam screws (5)** on the base into the holes on the end of the **Stretcher rails (3)**.

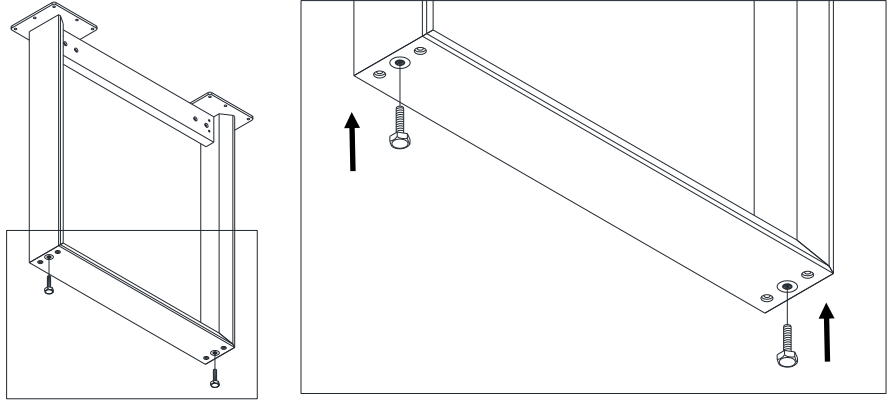


6. Insert **Cam lock nuts (6)** through the stretcher rail holes and fasten securely.
7. Repeat this process on all four stretcher rail holes.



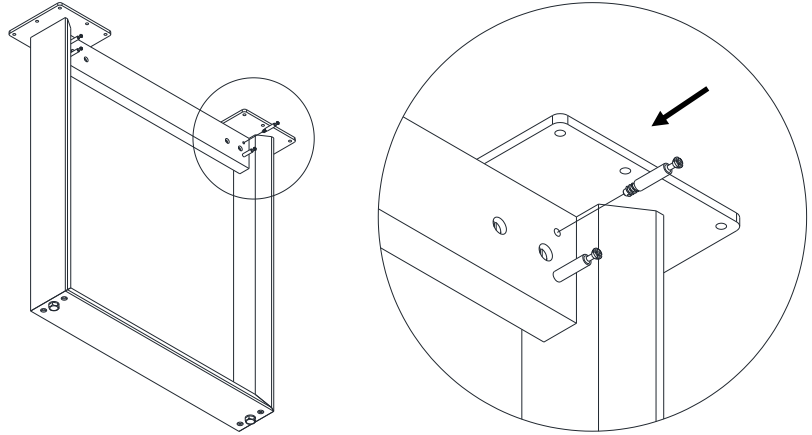
## Bevel Base — 3 Base Kit

1. Insert **Glides (4)** into bottom of each base and fasten to desired height.

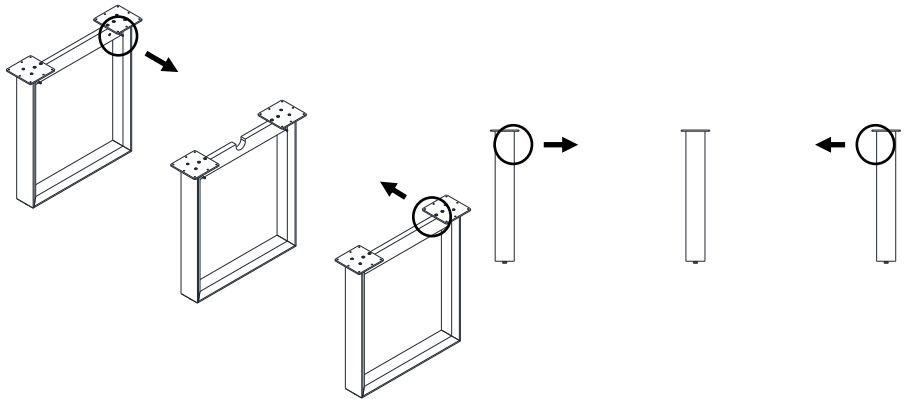


2. Insert **Cam screws (5)** into the top of each base.

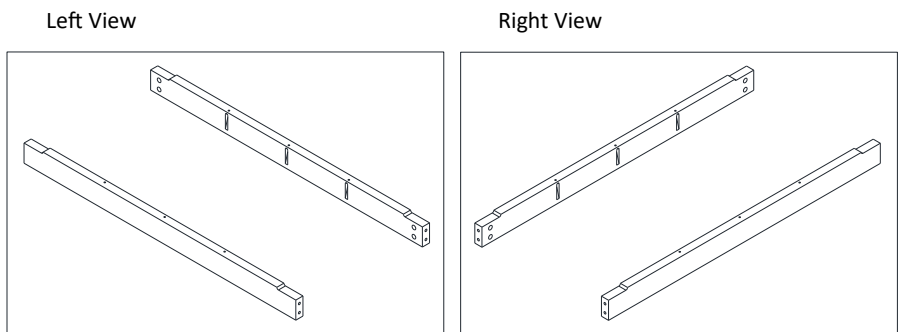
NOTE: **Mid base units (2)** will have 8x **Cam screws (5)** in total. There will be 4x **Cam screws (5)** on each side of the base.



3. Align the **End bases (1)** facing toward the center of the table with the **Cam screws (5)** facing inward.
4. Align **Mid base unit (2)** between the **End base units (1)**—either direction.

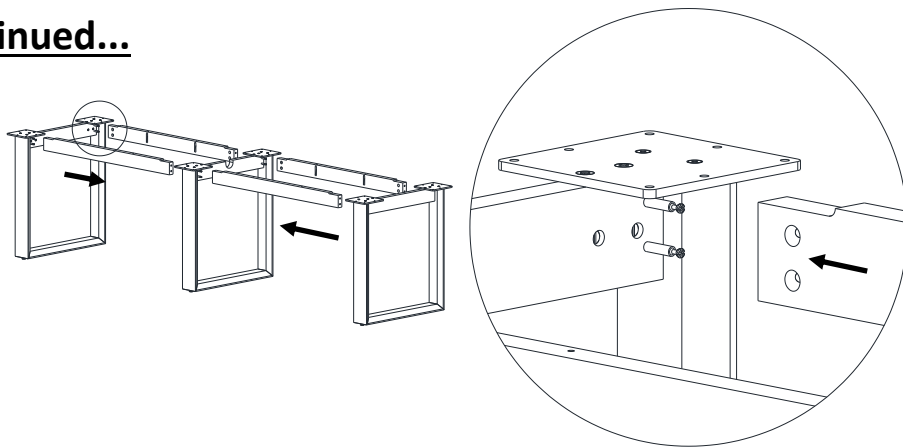


5. Position the **Stretcher rails (3)** so that the screw holes are facing inward and upward within the table structure.
6. Repeat this process for all 4x **Stretcher rails (3)**.

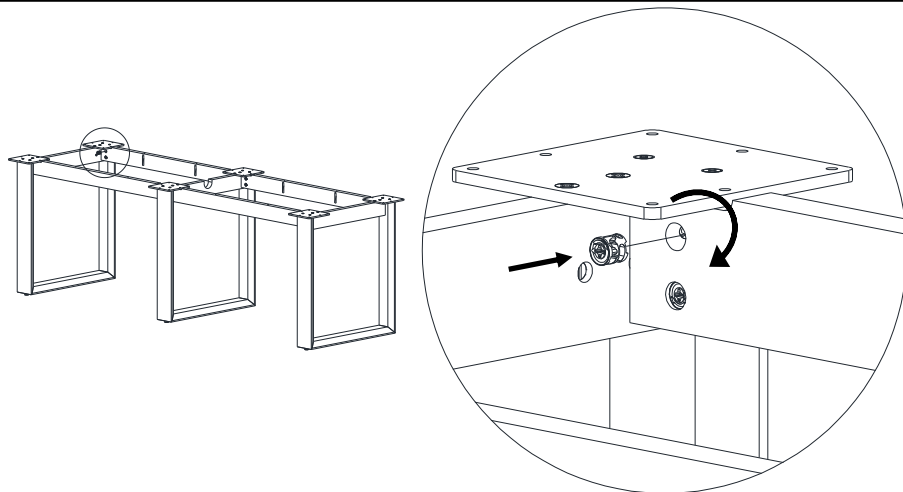


## **Bevel Base — 3 Base Kit Continued...**

7. Insert the **Cam screws (5)** on the base into the holes on the end of the **Stretcher rails (3)**.

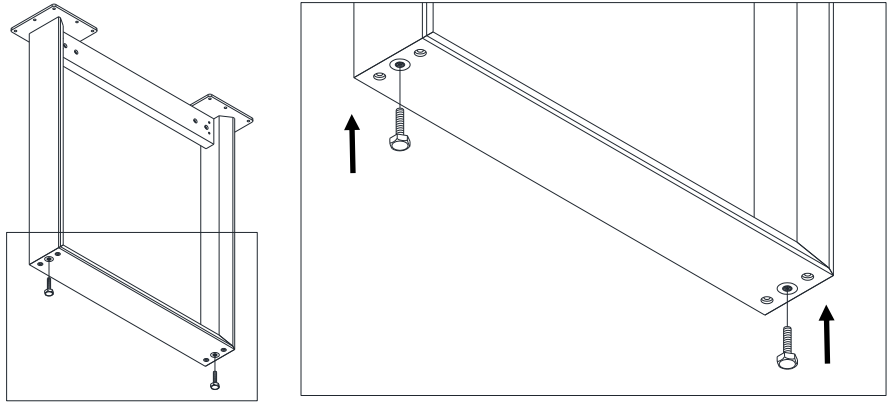


8. Insert **Cam lock nuts (6)** through the stretcher rail holes and fasten securely.
9. Repeat this process on all four stretcher rail holes.



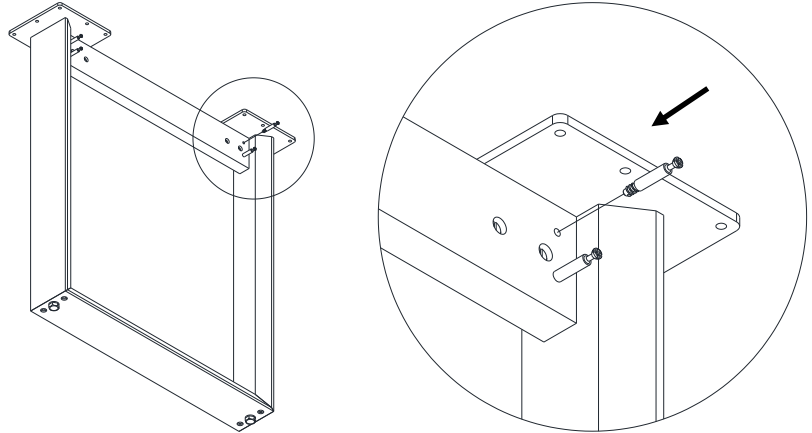
## **Bevel Base — 4 Base Kit**

1. Insert **Glides (4)** into bottom of each base and fasten to desired height.

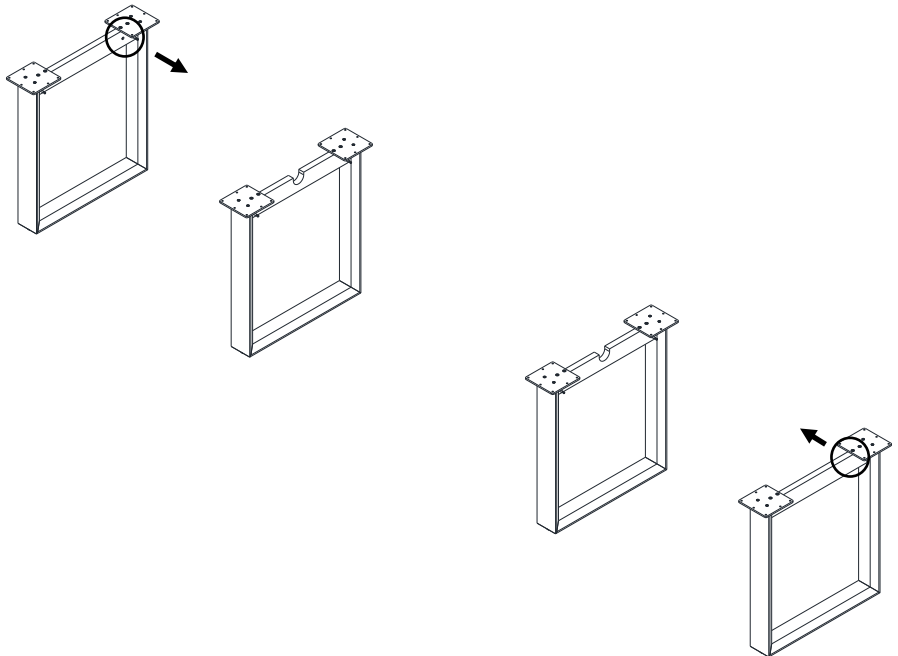


2. Insert **Cam screws (5)** into the top of each base.

NOTE: **Mid base units (2)** will have 8x **Cam screws (5)** in total. There will be 4x **Cam screws (5)** on each side of the base.



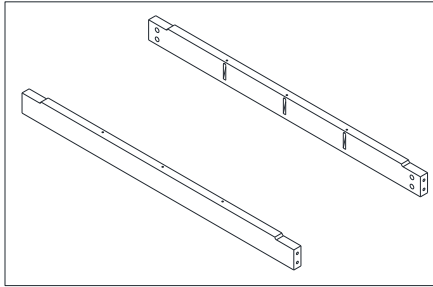
3. Align the **End bases (1)** facing toward the center of the table with the **Cam screws (5)** facing inward.
4. Align **Mid base units (2)** between the **End base units (1)**—either direction.



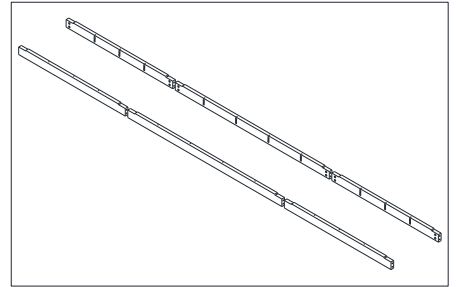
## Bevel Base — 4 Base Kit Continued...

5. Position the **Stretcher rails (3)** so that the screw holes are facing inward and upward within the table structure.
6. Repeat this process for all 6x **Stretcher rails (3)**.

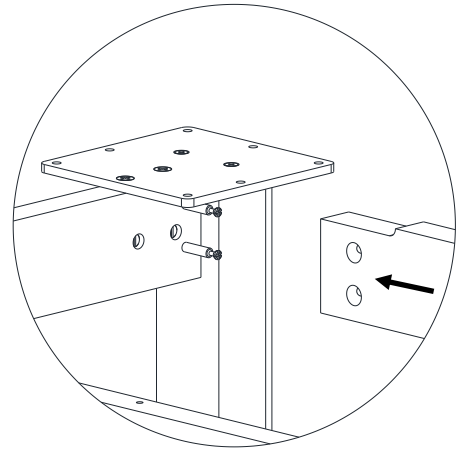
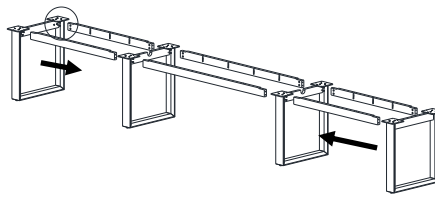
Left View



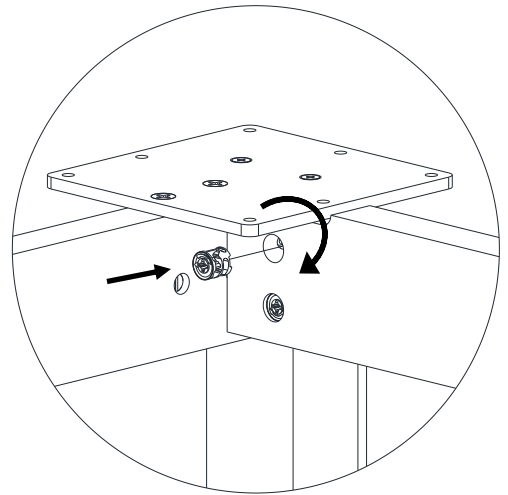
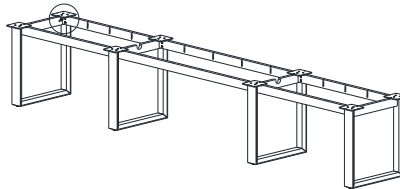
Rail Orientation





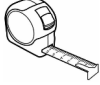
7. Insert the **Cam screws (5)** on the base into the holes on the end of the **Stretcher rails (3)**.



8. Insert **Cam lock nuts (6)** through the stretcher rail holes and fasten securely.
9. Repeat this process on all four stretcher rail holes.



### Tools Required

- #2 Phillips Head 
- Drill 
- Measuring Tape 
- Level (optional for precision)

### Kit Content: Top Kit

1. 1-Piece Top
2. 2-Piece Top
3. 3-Piece Top

### Screws — Base Kit

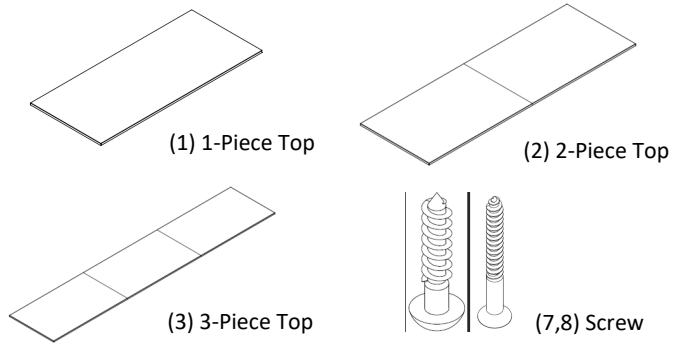
7. Mounting plate screws (Top Assembly)  
#10 x 1" pan head screw
8. Stretcher rail screws for Top (Top Assembly)  
#8 x 1-1/2" pan head screw

### Table Top Installation Notes

**All Tops:** center on base and attach to base with

**Mounting plate screws (7).**

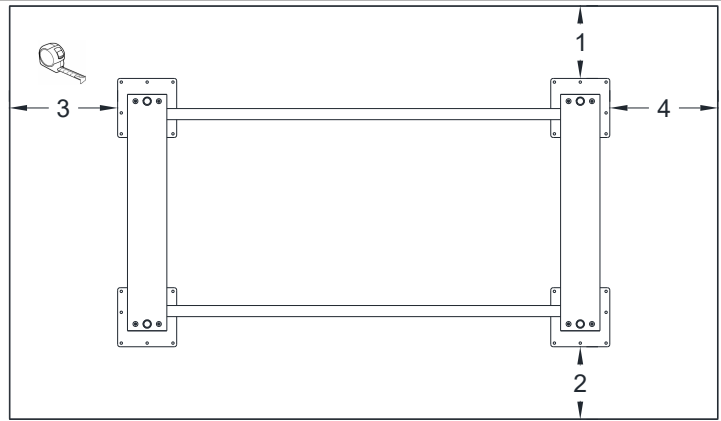
- Use **Stretcher rail screws (8)** to attach stretcher rails to top.



### Step 1: Positioning the Tabletop and Bases

1. Center the assembled base kit under the table top.
2. Verify top is centered using **Measuring Tape**.
  - Measurement 1 and 2 are equal
  - Measurement 3 and 4 are equal
3. Follow same centering process for **3-Base Kit** and **4-Base Kit**.

**NOTE:** Make all measurements from **End base units**.



### Step 2: Verify each Mid Base Unit sits under Tabletop seam

